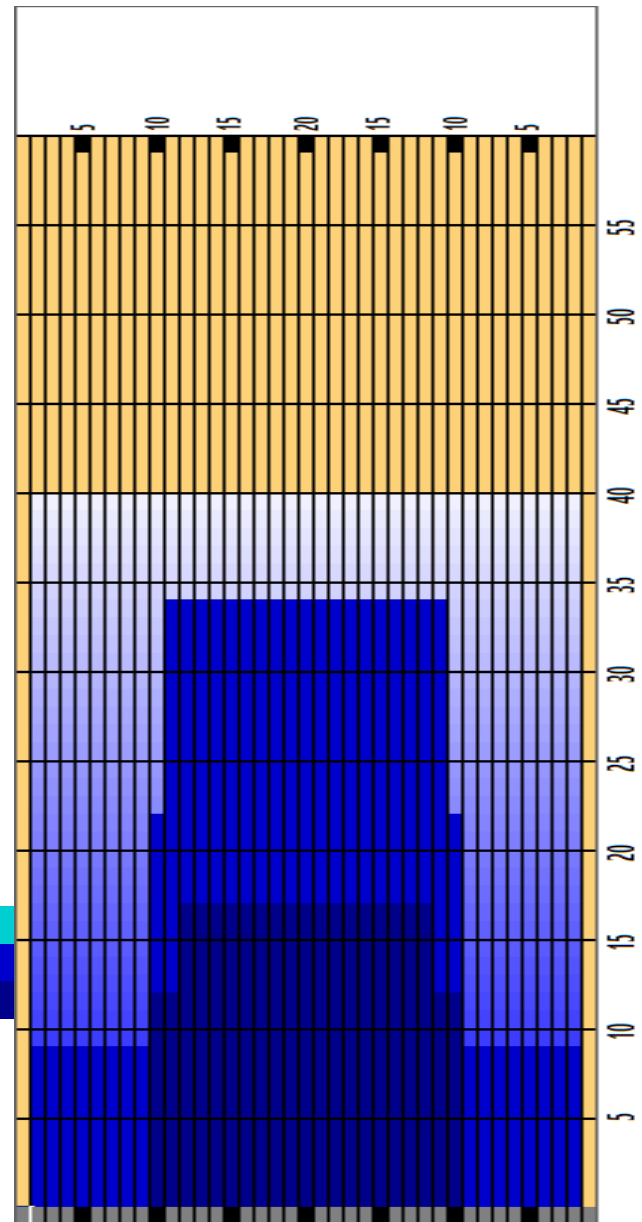


Oil Pattern Distance	40	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	8.8 mL	Reverse Oil Total	10.9 mL	Volume Oil Total	19.7 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	18	A	37	0.0	0.0	0.0	1850
2	10L	10R	5	18	B	105	0.0	12.7	12.7	5250
3	12L	12R	2	18	A	34	12.7	17.8	5.1	1700
4	2L	2R	0	18	B	0	17.8	25.0	7.2	0
5	2L	2R	0	22	A	0	25.0	32.0	7.0	0
6	2L	2R	0	30	B	0	32.0	40.0	8.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	40.0	34.0	-6.0	0
2	11L	11R	4	22	B	76	34.0	21.6	-12.4	3800
3	10L	10R	5	18	A	105	21.6	8.9	-12.7	5250
4	2L	2R	1	14	B	37	8.9	7.0	-1.9	1850
5	2L	2R	0	14	A	0	7.0	0.0	-7.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	9	1.8	1	1	1.8	9

